

**Amendments to the Claims:**

This listing of claims will replace all prior versions, and listings, of claims in the application:

**Listing of Claims:**

1. (Currently Amended) A transparent data sheet comprising:  
a thermoplastic transparent durable layer,  
a transparent fragile layer that is more fragile than the thermoplastic transparent durable layer, where the transparent fragile layer includes overt and covert security features,  
and  
~~at least one security feature included in one of the transparent durable layer and the transparent fragile layer,~~ where  
the two layers are laminated together and at least one of the overt and covert security features of the transparent fragile layer is detectibly damaged after an attempt to tamper with the transparent data sheet.
2. (Currently Amended) The transparent data sheet according to claim 1, wherein one or more of the thermoplastic transparent durable layer and the transparent fragile layer is printed with one or more of identification information and verification information.
3. (Previously Presented) The transparent data sheet according to claim 1, wherein the transparent fragile layer is a holographic foil.
4. (Previously Presented) The transparent data sheet according to claim 1, wherein the transparent fragile layer is a retroreflective layer of glass beads in a beadbond layer.
5. (Cancelled)

6. (Previously Presented) The transparent data sheet according to claim 1,-wherein the transparent fragile layer is an optical stack.

7.-8. (Cancelled)

9. (Previously Presented) The transparent data sheet according to claim 1,-wherein the transparent fragile layer is a multilayered polyurethane film.

10. (Currently Amended) The transparent data sheet according to claim 1 wherein the thermoplastic transparent durable layer is a multilayer optical film.

11. (Original) The transparent data sheet according to claim 10 wherein the multilayer optical film is comprised of at least one material that exhibits stress induced birefringence.

12. (Currently Amended) The transparent data sheet according to claim 1 wherein the thermoplastic transparent durable layer is a polyester, polypropylene, polycarbonate, polyimide, or cellulose acetate.

13. (Currently Amended) The transparent data sheet according to claim 1,[[,]] wherein the transparent fragile layer is comprised of more than one fragile material.

14. (Currently Amended) The transparent data sheet according to claim 1 wherein the thermoplastic transparent durable layer is comprised of one or more durable layers.

15. (Currently Amended) The transparent data sheet according to claim 1, where at least one of the overt and covert security features are ~~at least one security feature~~ is visible from both major surfaces of the transparent data sheet.

16. (Currently Amended) The transparent data sheet according to claim 1 wherein the thermoplastic transparent durable layer is a multilayer optical film and the transparent fragile layer includes a ~~[[is]]~~ retroreflective layer of glass beads in a beadbond layer.

17. (Cancelled)

18. (Currently Amended) The transparent data sheet according to claim 1 wherein the thermoplastic transparent durable layer is a multilayer optical film and the transparent fragile layer is a holographic foil.

19. (Currently Amended) The transparent data sheet according to claim 1, further including a layer of hot melt adhesive on one of the transparent fragile layer and the thermoplastic transparent durable layer that can not be re-used without evidence of tampering.

20. (Previously Presented) In combination:

- (a) transparent data sheet according to claim 1, and
- (b) a passport, wherein the transparent data sheet is inserted or otherwise attached to the passport.

21. (Previously Presented) In combination:

- (a) transparent data sheet according to claim 1, and
- (b) a document of value, wherein the transparent data sheet is inserted or otherwise attached to the document of value.

22. (Previously Presented) The combination according to claim 21 wherein the document of value is an identification card.

23. (Currently Amended) A process for manufacturing a transparent data sheet comprising:

providing a thermoplastic transparent durable layer:

providing a transparent fragile layer that is more fragile than the thermoplastic transparent durable layer, where the transparent fragile layer includes overt and covert security features, and having a printable surface, and

~~providing a transparent durable layer,~~

providing instructions to print on the printable surface of the transparent fragile layer; and

assembling the transparent fragile layer and the thermoplastic transparent durable layer into the transparent data sheet, such that upon assembly, the two layers are laminated together.

24. (Currently Amended) A process of manufacturing a transparent data sheet comprising:

printing identification information onto a surface of a first fragile layer that includes overt and covert security features and

laminating the printed surface of the first fragile layer to ~~another~~ a thermoplastic durable layer, wherein both layers are optically transparent and the first fragile ~~[[one]]~~ layer is more fragile than the thermoplastic durable layer ~~[[other]]~~.

25. (Previously Presented) The transparent data sheet according to claim 19, wherein the layer of hot melt adhesive includes at least one of printed identification and verification information.

26.-27. (Cancelled)